

# Bioenergy, Agriculture and the Chemical Industry

---

Michael Ladisch<sup>1</sup>

Laboratory of Renewable Resources Engineering  
Purdue University  
West Lafayette, IN 47907-2022

presented at  
Purdue-Mexico Workshop on Sustainability  
Purdue University  
April 29, 2013

<sup>1</sup>CTO, Mascoma Corporation



**PURDUE**  
UNIVERSITY



# Bioenergy and Agriculture

---

## Bioenergy

Energy derived from renewable resources in the form of transportation fuels, electrical energy, heat and power. Broadly defined, bioenergy would includes solar, photovoltaic, wind energy, and biomass, including energy crops. Agriculture provides biomass.

## Agriculture

“the science, art, and business of cultivating the soil, producing crops, and raising livestock; farming.”

---

The American Heritage Dictionary, 1982



**PURDUE**  
UNIVERSITY



# Snapshot: Agriculture in Mexico and US

Mexico: 27.3 million hectares total

7.7 million corn

67 kg fertilizer / hectare

US: 179 million hectares

28.7 million in corn

103 kg fertilizer / hectare

Mexico's population about 40% of that of US.

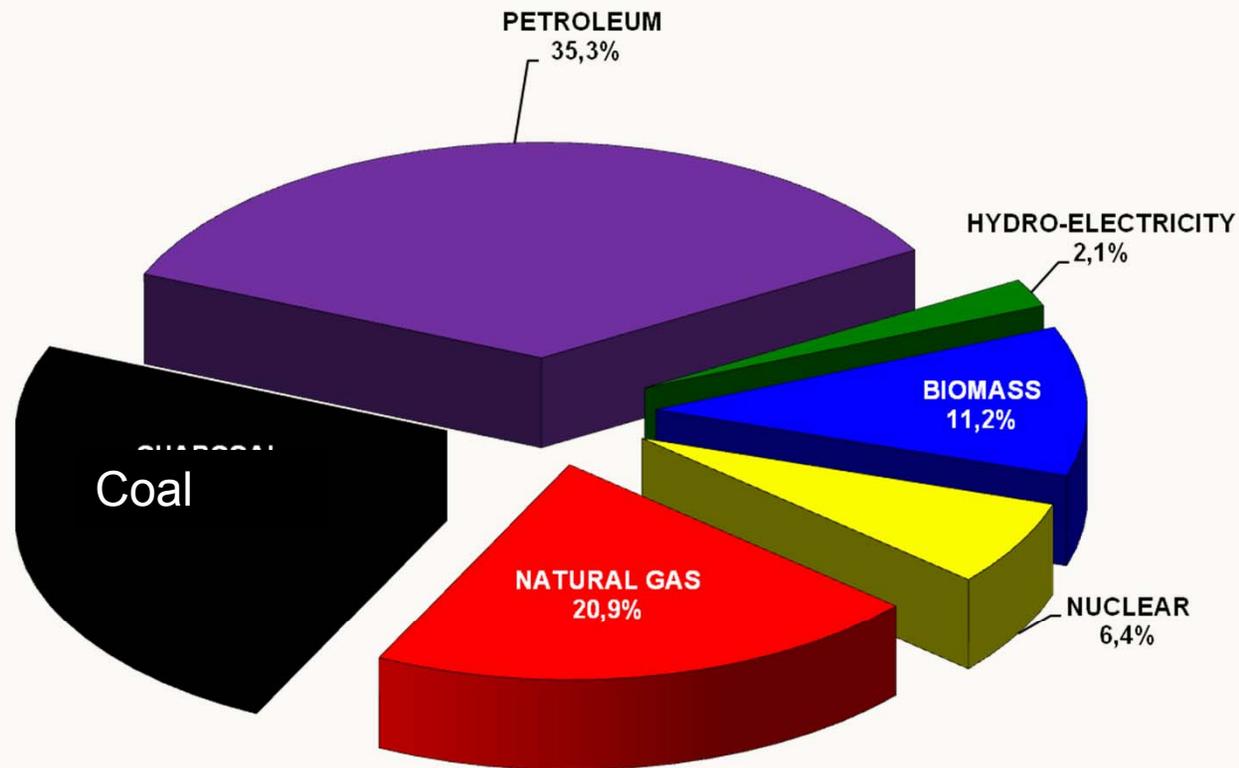
*2.47 acres = 1 hectare*



**PURDUE**  
UNIVERSITY



# World Energy Use: 13% is Renewable



[International Energy Agency \(IEA\)](#) 2008.



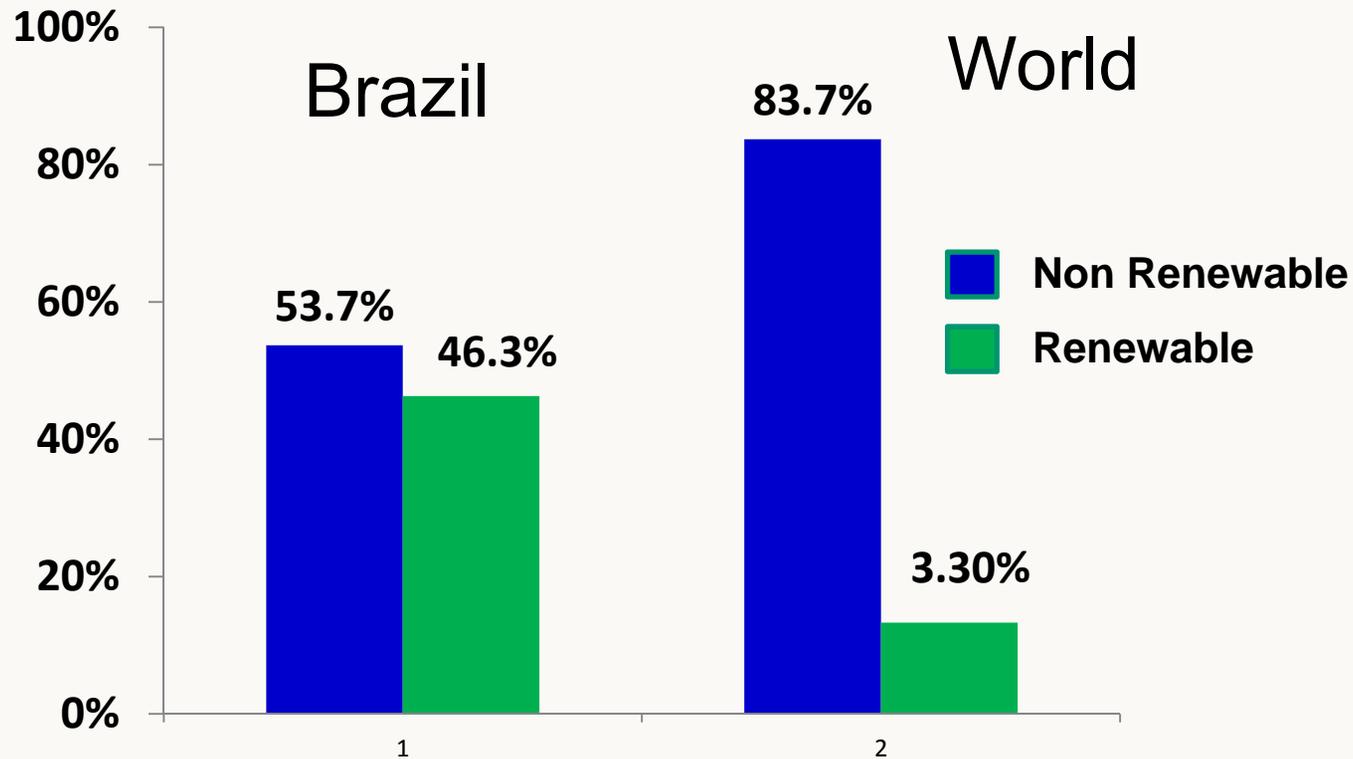
Ministério da Agricultura,  
Pecuária e Abastecimento



**PURDUE**  
UNIVERSITY



# 46 % Renewable Energy Use in Brazil



Source: [MINISTÉRIO DE MINAS E ENERGIA](#) - Brasil, 2008



Ministério da Agricultura,  
Pecuária e Abastecimento



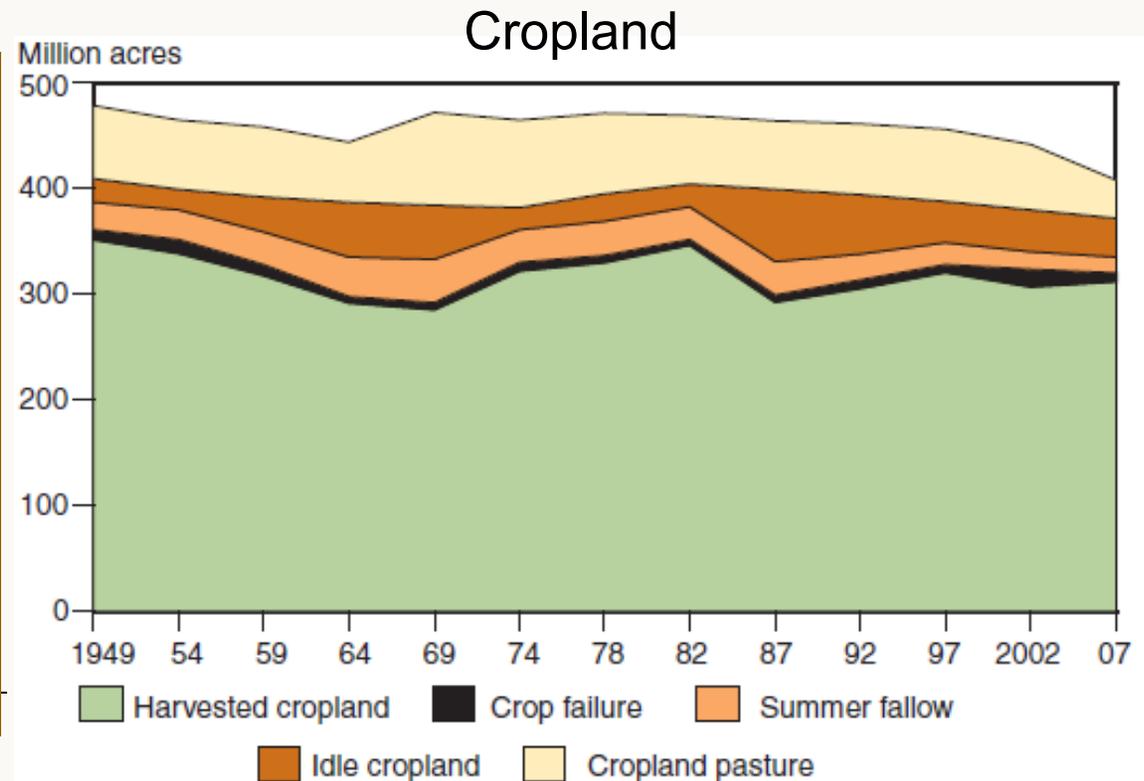
PURDUE  
UNIVERSITY



# 2007 US Land Use: 2.3 Billion Acres

## 18% is cropland

<u>Allocated Use</u>	<u>% of Total</u>
Forest-use Land	30
Grassland	27
Cropland	18
Parks, National Defense Areas, Transportation	14
Other	9
Urban Areas	3
	101



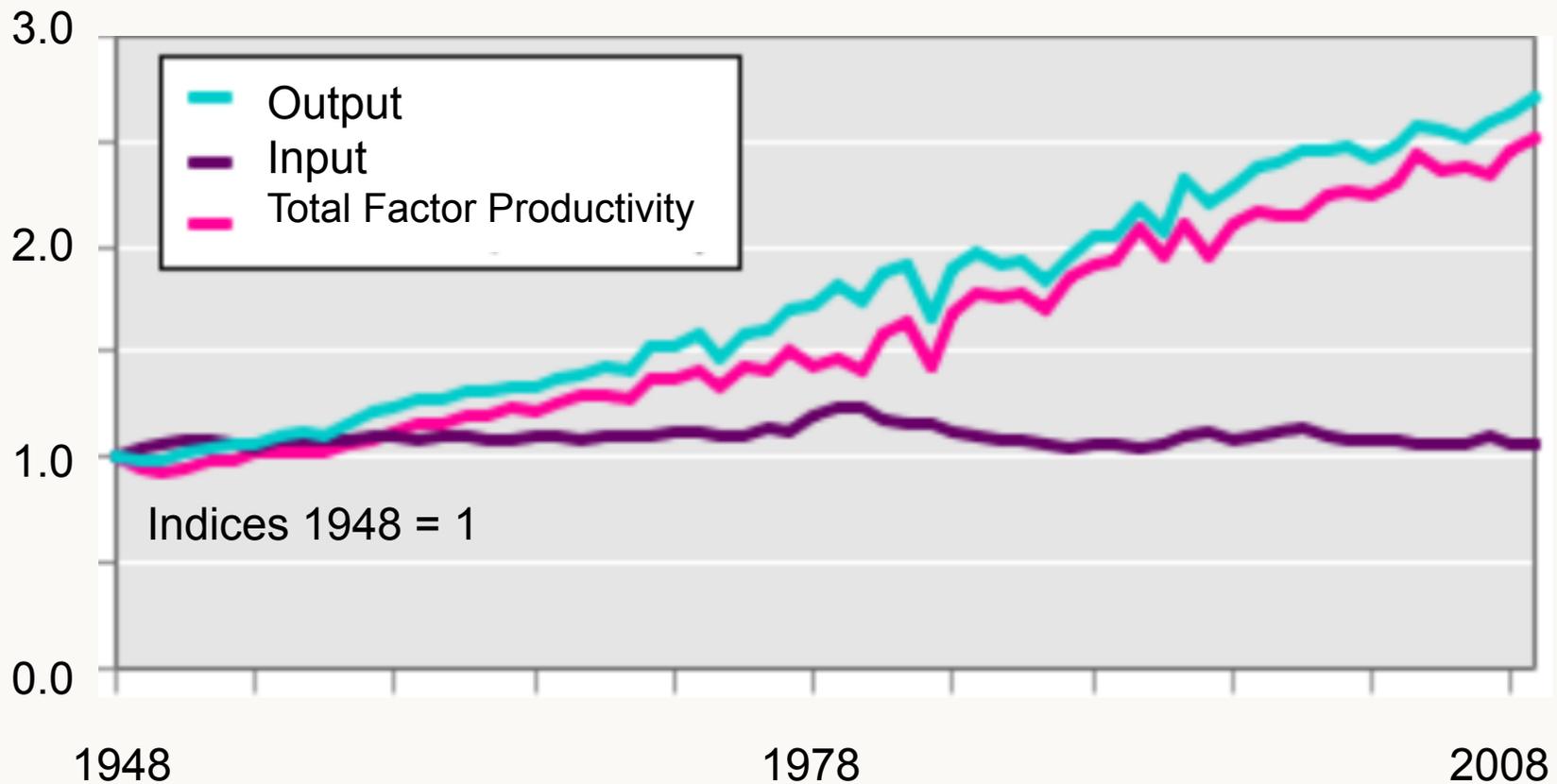
Nickerson, Cynthia, Robert Ebel, Allison Borchers, Fernando Carriazo, *Major Use of Land in the United States, 2007*, EIB-89, USDA Economic Research Service, Dec, 2011



**PURDUE**  
UNIVERSITY



# Agricultural Productivity



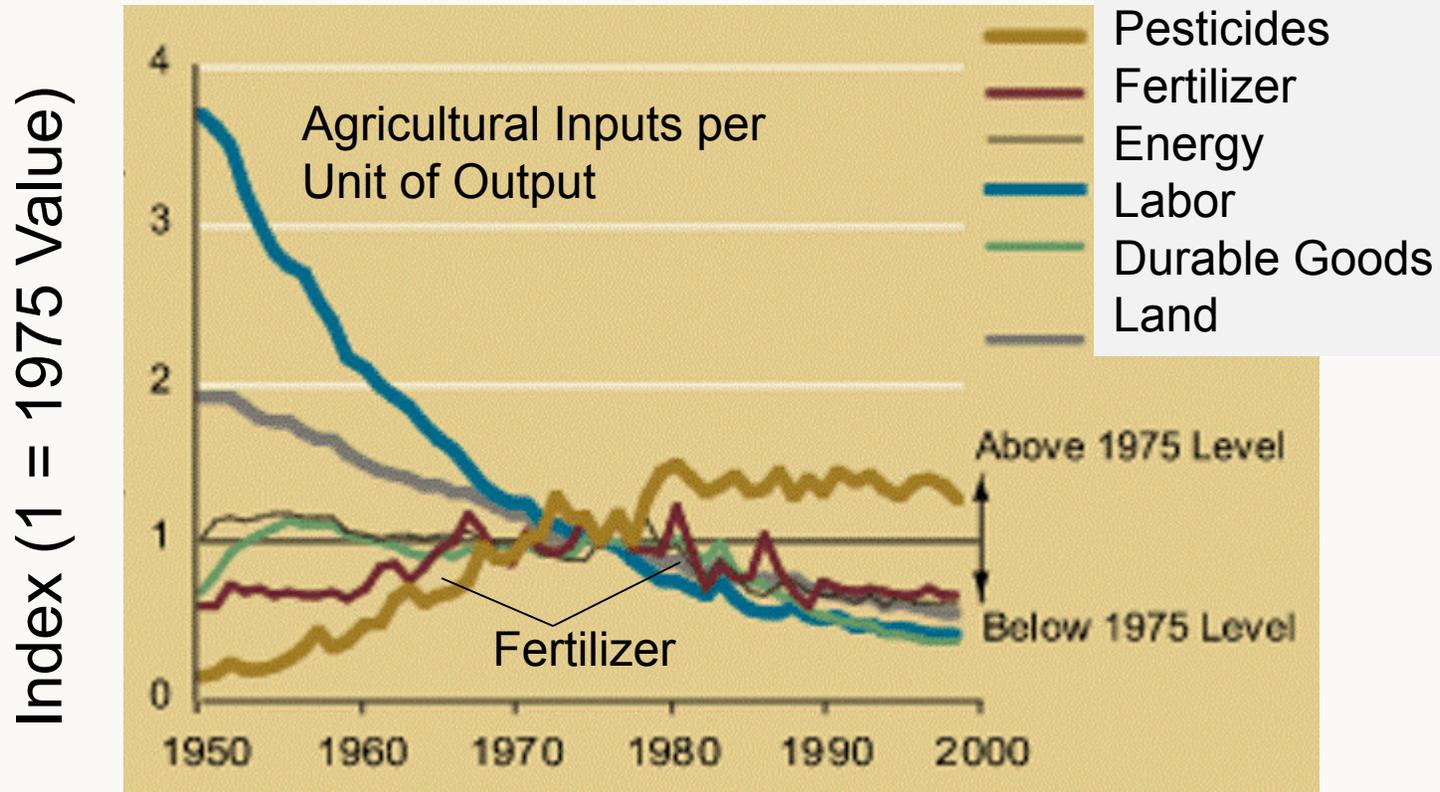
Source: USDA ERS



**PURDUE**  
UNIVERSITY



# US Input / Output Ratios since 1950: fertilizers and pesticides are important



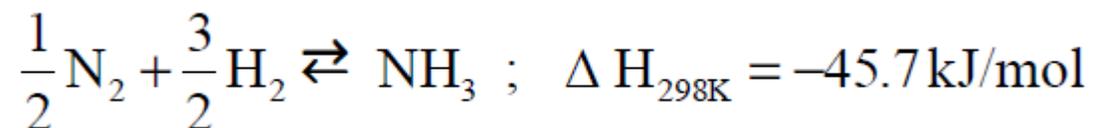
Source: USDA ERS



**PURDUE**  
UNIVERSITY



# Agriculture depends on Chemical Industry for Fertilizer: Ammonia Synthesis



Feedstocks:

N<sub>2</sub> from air,

H<sub>2</sub> from natural gas, naphtha or heavy oil

Energetics (high pressure, temperatures, recycle require energy)

Exothermic

Rate favored by high temperature (1000 to 3000 C)

Equilibrium favored by low temperature and high pressure

Role of Catalysis (Haber chemistry; process by Bosch; BASF)

1909 Os, reaction at 600 C, 175 atm (80 g NH<sub>3</sub>)

1913 Fe / Al<sub>2</sub>O<sub>3</sub> / K catalyst, 400 – 700 C, 300 atm (30 tons NH<sub>3</sub>)

Other catalysts / processes developed (plants at 1500 tons / day)

from Modak, Resonance, 2002



**PURDUE**  
UNIVERSITY



# Ammonia Production (2010)

est. 80 % used for fertilizing crops.

*Global Total Produced:* 131 million metric tons (32% from China)

*US total consumed:* 14.7 million metric tons

Produced in US: 8.3 million metric tons

Imported: 6.4

Price: \$390 / ton

43 % imported <sup>1</sup>

Currently depends on natural gas, a non renewable resource.

<sup>1</sup>U.S. Geological Survey, Mineral Commodity Summaries, January 2011



# Companies and customer

## Seed Producers

Dow Agrosciences  
Monsanto  
Dupont  
Syngenta  
Bayer

(Biotech)  
Chemical Enterprise

## GMO Crops

Soybeans  
Maize  
Sugar Beet  
Potato  
Cotton

Agriculture

Industry websites; GMO Compass, Genius GmbH, 2008

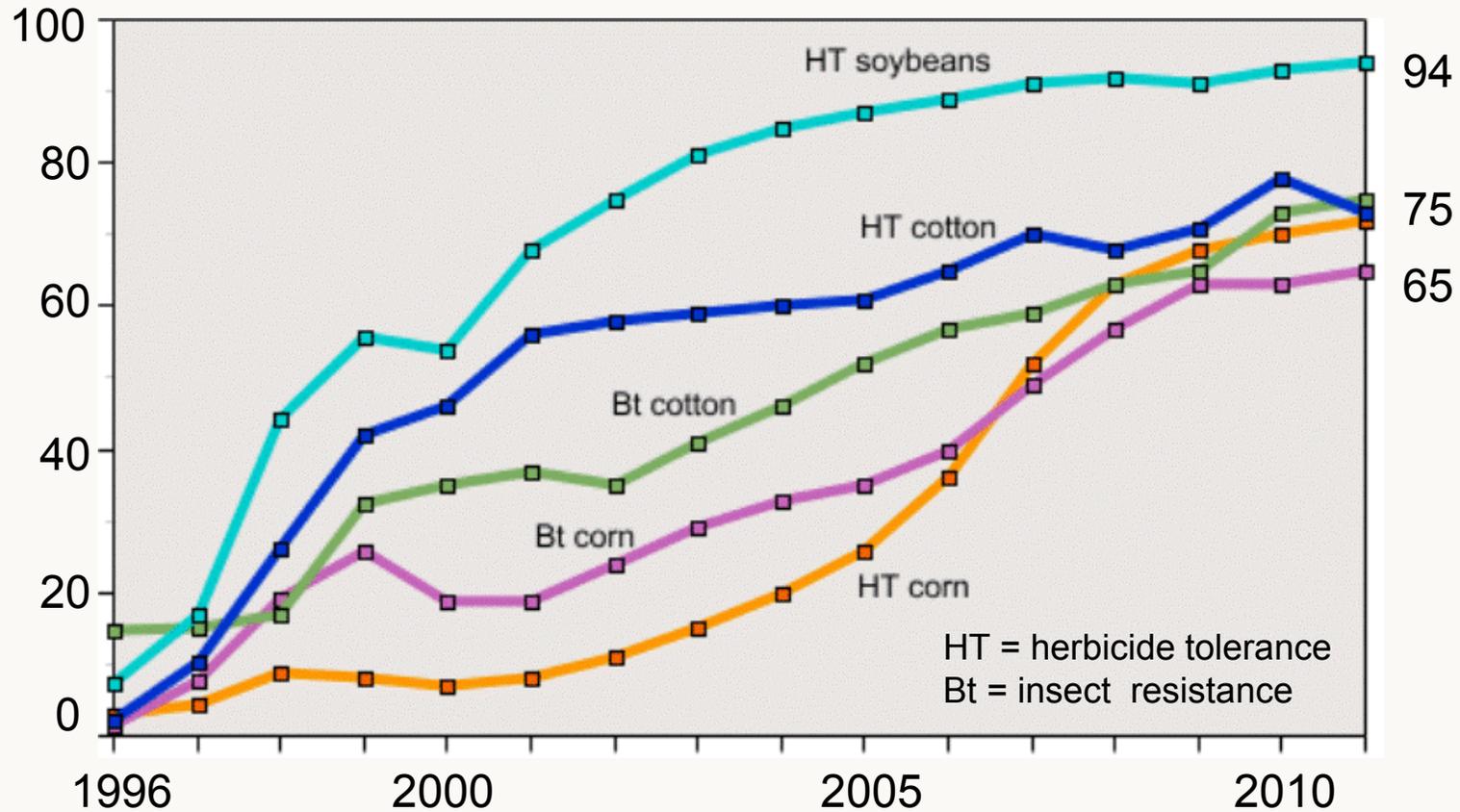


**PURDUE**  
UNIVERSITY



# Increase in Genetically Engineered Crops

US Percent of planted acres



Fernandez-Cornejo, USDA, ERS, July 1, 2011



**PURDUE**  
UNIVERSITY



# Energy consumed in Agriculture

US Energy Consumed and CO<sub>2</sub> emitted (snapshot, 2005)

	Energy, quads	CO <sub>2</sub> , Tg emissions
Agriculture	1 <sup>+</sup>	69
All Sectors	<u>95</u>	<u>5874</u>
Total US	96	5943

<sup>+</sup>Does not include fertilizer, pesticide inputs

Fuel vs Food Debate?

US agriculture and Forestry Greenhouse Gas Inventory, 1990-2005, USDA



# Biomass (Cellulose) is Part of Agriculture

---

- a. Agricultural residues
  - Global, US Midwest
- b. Wood
  - Upper Midwest US, Canada (hardwoods)
  - Southeast US (softwoods)
  - Europe (softwoods, hardwoods)
- c. Purposely grown energy crops
  - Brazil
  - US – still to be determined
  - Africa?



# Feedstocks for the Chemical Enterprise: Cornstalks



Residue left on ground

1 to 2 tons (dry basis) / acre

with permission, Shinnars, 2009



**PURDUE**  
UNIVERSITY



# Purposely Grown Switchgrass



Warm-season perennial grass

Low fertility requirement

Tolerant of poor soils

High yield (5-7 ton/acre)



Photos courtesy of Department of Agronomy, Purdue University



**PURDUE**  
UNIVERSITY



# Biorefineries and the Chemical Enterprise

Bio(chemical) refinery:

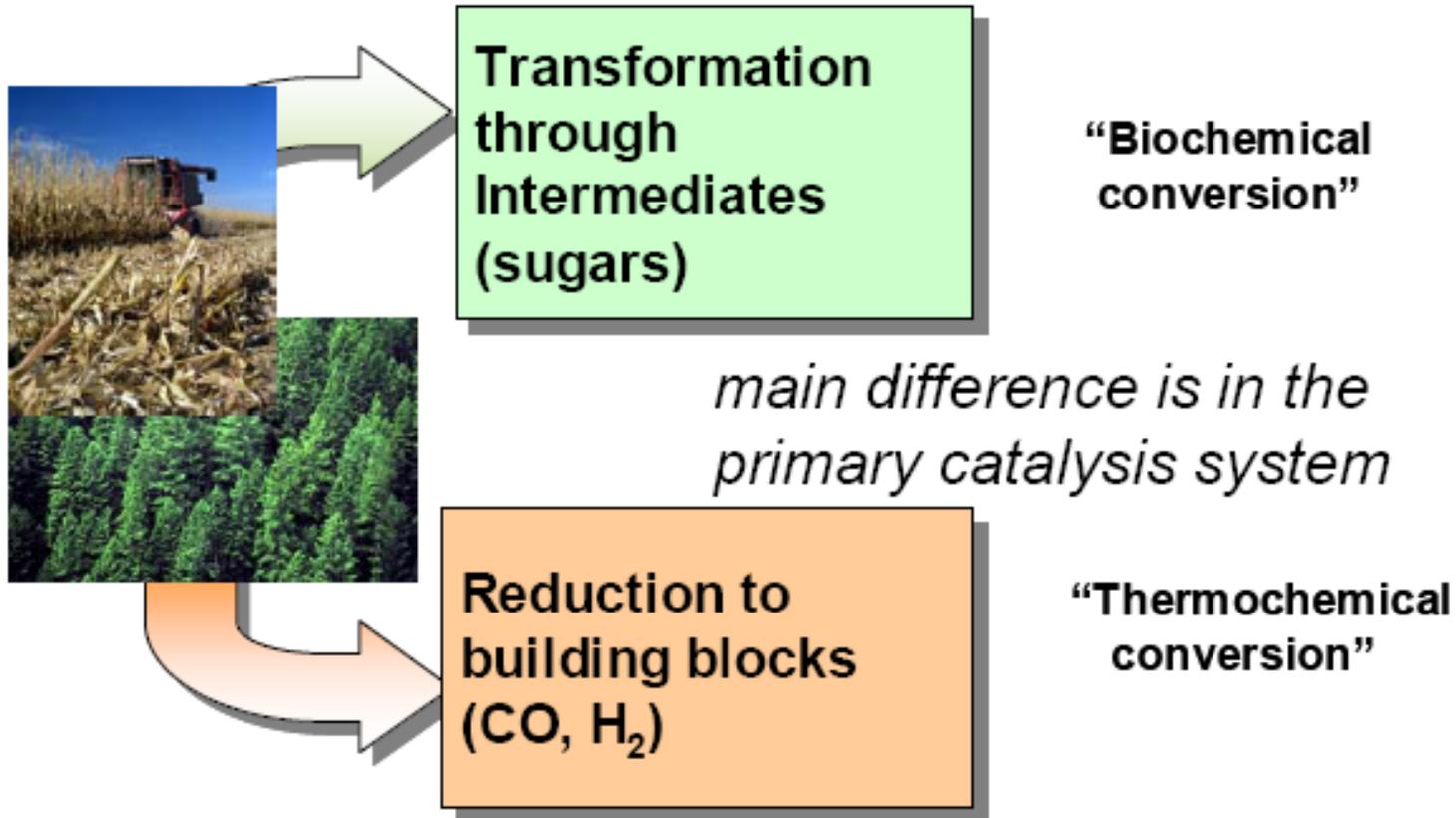
1. Produce energy from renewable domestic raw materials  
(energy goal)
2. Establish robust biobased industry (economic goal)
3. Establish off-take contracts.

Biorefineries with diversified product portfolios could offer great potential for agriculture to capture added value, and a higher return on investment, while achieving energy and economic goals simultaneously.

Bozell and Petersen, 2010



# Agriculture gives back: Biochemical and Chemical Conversion



David Dayton, NREL, IEA, 2007

# Red Ocean / Blue Ocean

**Red Ocean:** is where every industry is today: there is a defined market, defined competitors, and a typical way to run a business in any industry.

**Blue Ocean:** On the other hand, is where everyone would like to be. It is where you create uncontested markets and capture new demand, is where you break the value-cost trade-off and is where you make the competition irrelevant.

Chan Kim & Renee Mauborgne, Blue Ocean Strategy, 2005



CPIASR

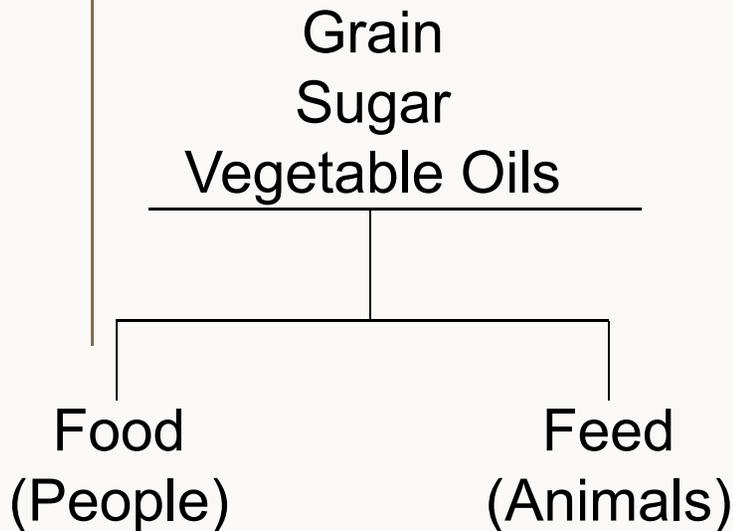
**PURDUE**  
UNIVERSITY



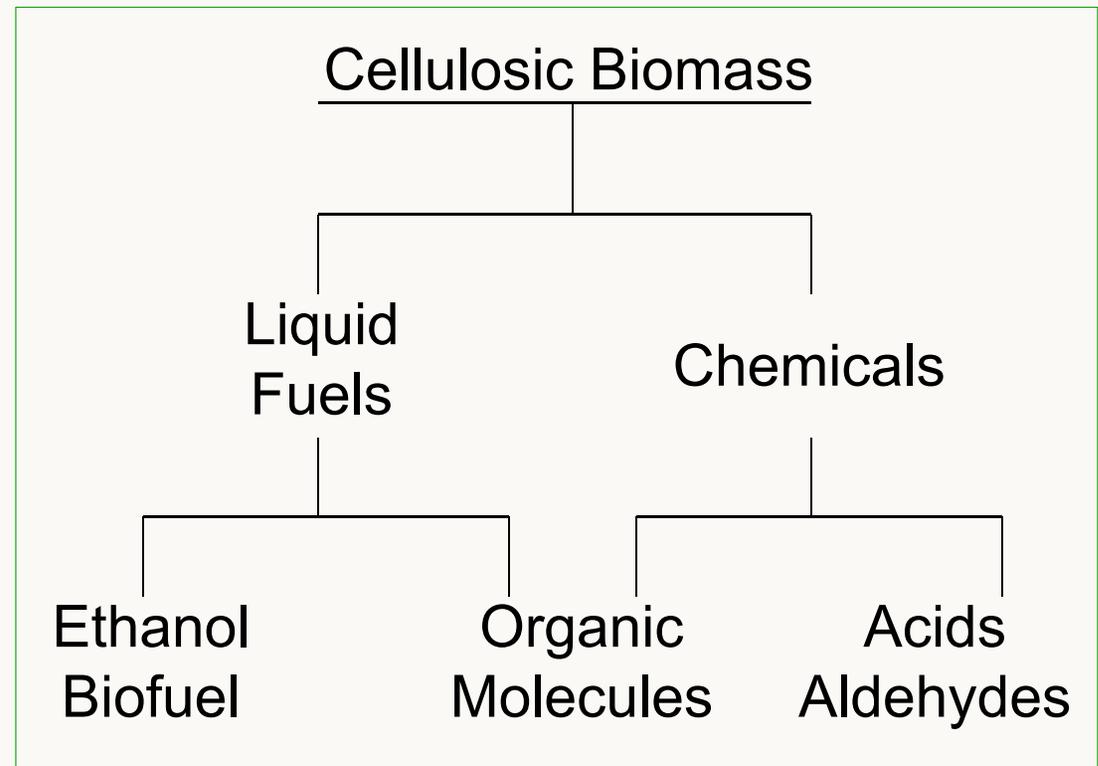
# Agricultural Markets in the Americas

*What can be done?*

Red Ocean



Blue Ocean Strategy Thinking

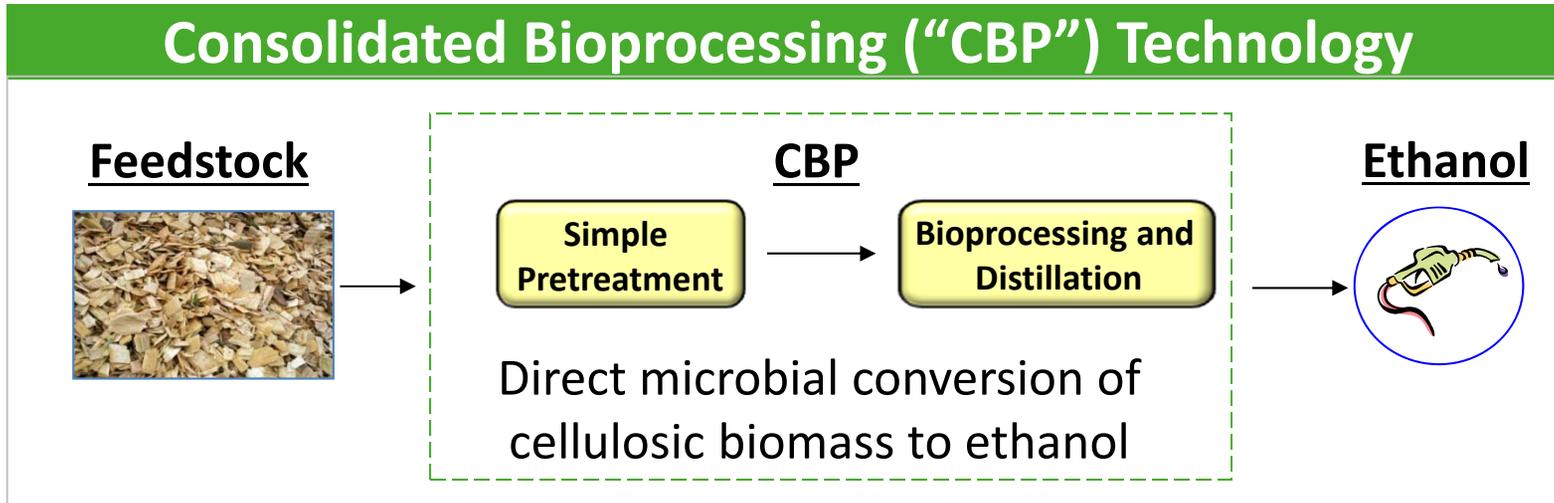


CPIASR

**PURDUE**  
UNIVERSITY



# Mascoma's CBP Process



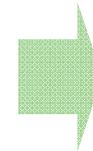
## Value Drivers

- Ethanol market & infrastructure in place
- Federal mandates for price and volume



## Technology Advantages

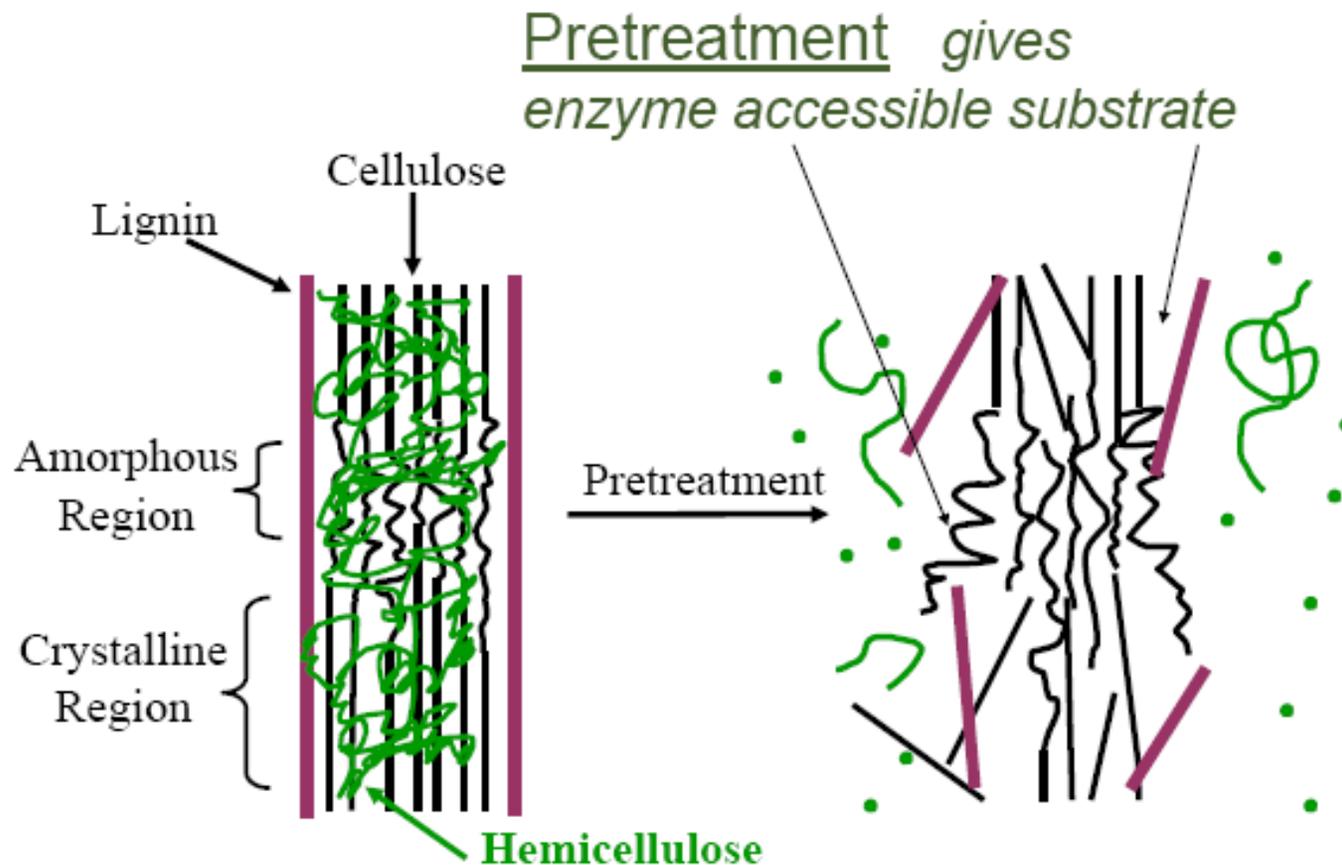
- Little to no additional enzymes
- Single tank fermentation



## Economic Advantages

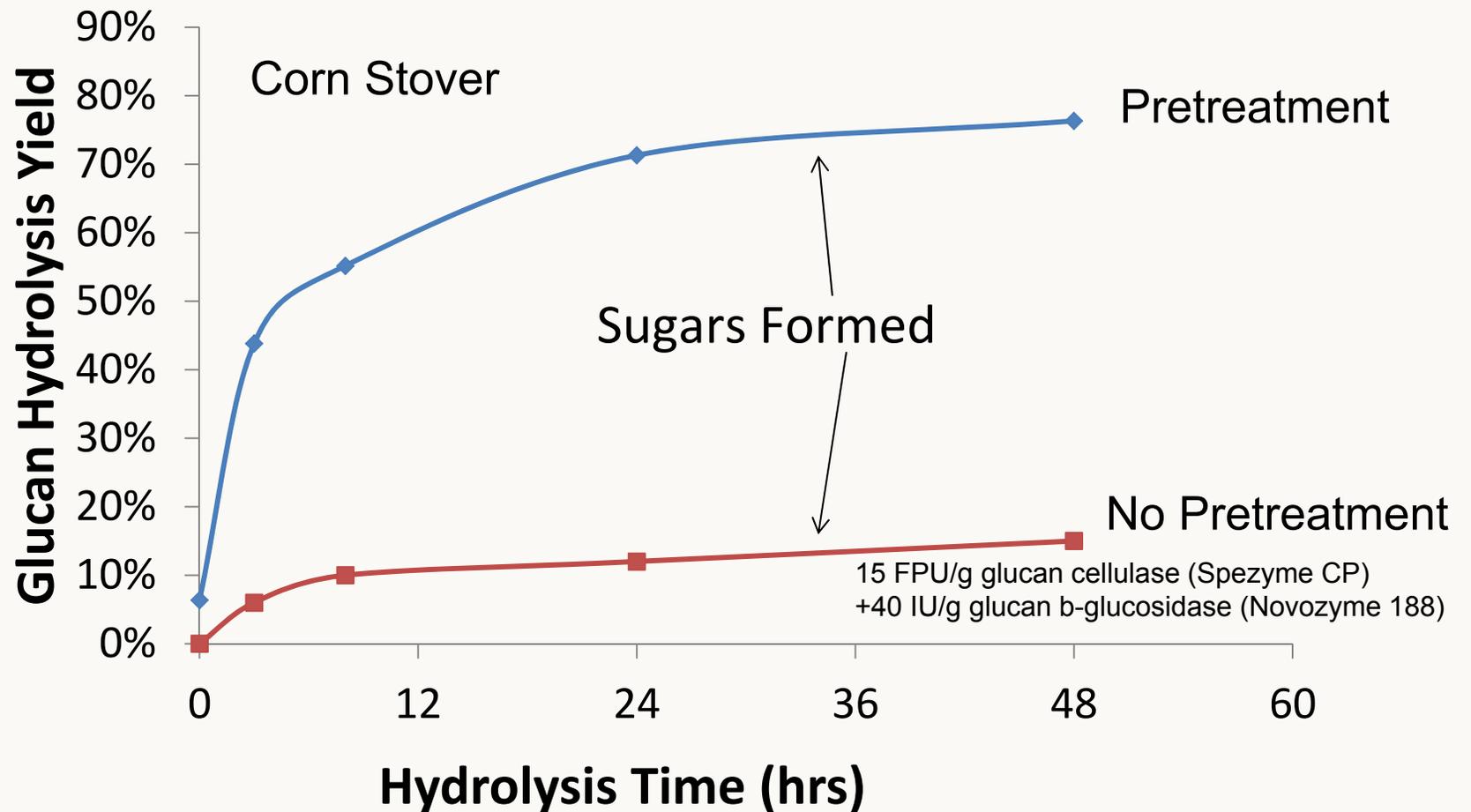
- Low operating costs
- Low capital costs

# Pretreatment Principles (step 2)

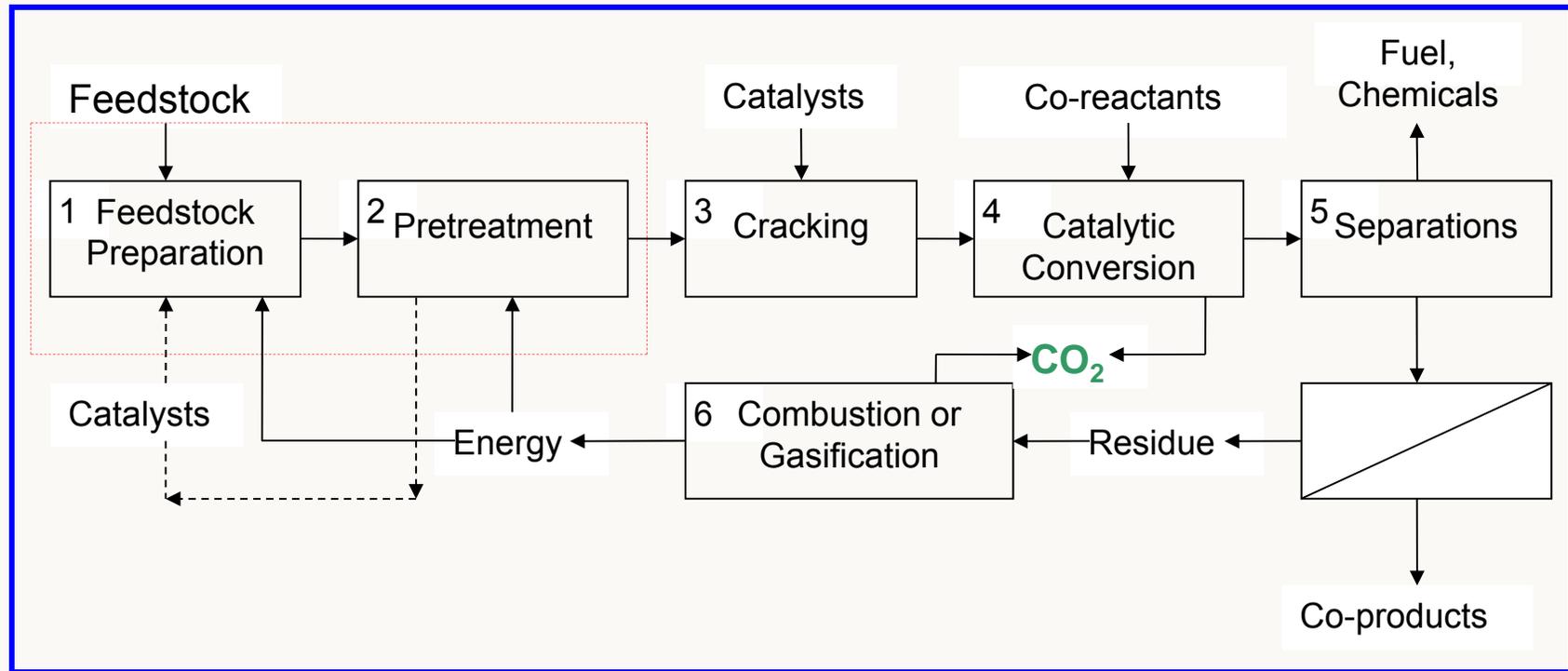


Mosier et al, 2005

# Technology benefit of pretreatment: enhanced hydrolysis yields



# Thermochemical Conversion of Cellulose: familiar to the Chemical Enterprise



High temperatures / pressures, inorganic catalysts, requires low moisture feedstocks



# Potential Market Demand

## Global Industrial Chemical Production

80 million tons of industrial chemicals / yr.

Utilizes 3 billion barrel-of-oil equivalents (crude oil, naphtha, and natural gas).

## Petrochemical types:

Base chemical building blocks, intermediate chemicals, and polymers derived from building blocks

Look for oxygenated chemicals, derived from sugars with high margin in the future (“green” image, from renewable feedstocks)

Burk, 2010; Wetzel et al, 2006.



**PURDUE**  
UNIVERSITY



# Furans (precursor for levulinic acid, THF)

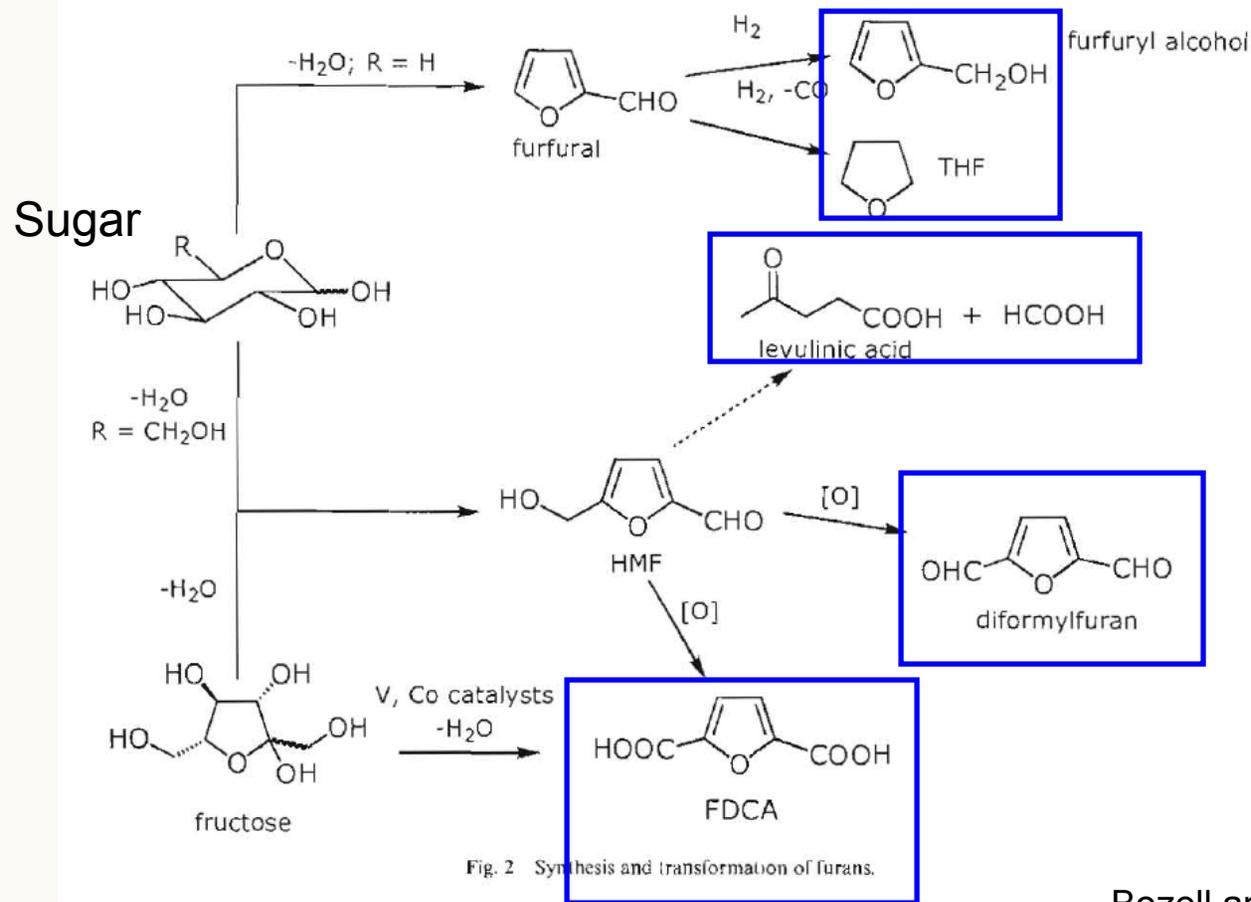


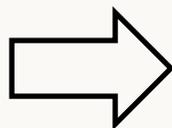
Fig. 2 Synthesis and transformation of furans.

Bozell and Petersen, 2010

# Platform Chemicals from Sugars

Sugar derived platform chemicals include

Hydroxymethylfurfural(HMF)  
Furfural  
Levulinic acid  
 $\gamma$ -valerolactone



Chemical building blocks  
Hydrocarbon fuels

Catalytic conversion to alkanes, and to precursor molecules for use in production of polymers, lubricants, and herbicides.

Bozell and Petersen, 2010



**PURDUE**  
UNIVERSITY



# Products from Levulinic Acid

## Potential Market Demand (small but significant)

Product	Use	Potential lactic acid market (million lb/year)
Methyltetrahydrofuran (MTHF)	Fuel extender	10,000-100,000
Delta-aminolevulinic acid (DALA)	Biodegradable herbicide	175-350
Diphenolic acid	Polymers	35
Tetrahydrofuran (THF)	Solvent	200
Succinic Acid	Food additives, Pharmaceuticals	1,000
Butanediol	Monomers	200

Bozell et al., 2000, Hayes et al., 2008



**PURDUE**  
UNIVERSITY



# Economic Synergies between Agriculture and the Chemical Enterprise

---

Agriculture is market for:

Seeds

Fertilizers

Pesticides / herbicides

Agriculture provides hedge for some feedstocks needed by chemical enterprise

Oil

Carbohydrates

Cellulosics

Fermentation substrates

Translation of science from discovery to commercial scale is critical: requires sustained research and development

---



# Partnerships (Agriculture and Chemical)

Chemical enterprise (exports of \$ 86.9 billion, 2011).

Possible partnerships based on

1. discovery of new processes based on sugars
2. research on utilization of renewable resources
3. business models based on products from agricultural (particularly cellulosic) commodities

Agriculture (In U.S. net balance of trade of \$43 billion, 2011; projected \$24 billion in 2012)

1. design / grow crops for value-add chemicals
2. continue improvements in productivity
3. business models for year round supply
4. Industrial fermentation capacities



# Conclusions

---

Chemical Enterprise and Agriculture are inter-dependent.

Resources are available to produce both food and chemicals.

1. Land
2. Seeds.
3. Productivity

The Chemical Enterprise will provide production tools to Agriculture, either in the field or in the plant.

Combined impact could be to reduce energy (feedstock) costs, and provide sources of biomass based bioenergy.

